



Chemola™ ThredOn™ 312 Z-60

Zinc Base Tool Joint Compound

Chemola™ ThredOn™ 312 Z-60 zinc compounds contain oxidation inhibitor to increase shelf life and special wetting agents help to coat even wet threads. It prevents galling and makes for easy breakouts.

Conforms to API RP7G torque charts. The frictional properties have been balanced to achieve a torque factor of 1.0 (per API RP 7A1).

Recommended Uses

Tool joints with some thread wear.

Typical Characteristics

Appearance	Grey, smooth
NLGI	1
Penetration (ASTM D217)	300-330
Worked Penetration, 60x (ASTM D217)	300-330
Base Grease	Lithium Complex
Base Oil	Mineral oil
Base Oil Viscosity	140 cSt at 40°C
Base Oil Viscosity	10 cSt at 100°C
Base Oil Pour Point	-10°F (-23°C)
Solids Content	60% zinc
Specific Gravity	1.9
Density (lb/gal)	15.6
Dropping Point (ASTM D566)	500°F (260°C)
Flash Point	430°F (221°C)
Temperature Range	0°F to 500°F (-18°C to 260°C)
Friction Factor (API 7A1)	1.0
Brushable To	0°F (-18°C)
Sulfur Content	<0.3%

Packaging Information

Item Number	Unit Size
0312040WMS	40 lb metal pail

***Contains no lead.**
Do Not Use On Oxygen Lines
DO NOT USE ON OXYGEN SERVICE.
Special packaging sizing available upon request.

SOUTH COAST PRODUCTS

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Premium