

Chemola™ Desco Polymel 410 is a standard lubricant for use in alkylation processes using hydrofluoric acid. Formulated with a polymeric lubricant base, Polymel 410 can be relied upon to resist strong acids and alkalis.

Recommended Uses

Polymel 410 is recommended for use with acids and alkalis. It can be used as a coating to protect metal surfaces from acidic environments.

Typical Characteristics

Appearance	Purple, smooth, tacky
NLGI	2-3
Penetration (ASTM D217)	230-280
Worked Penetration, 60x (ASTM D217)	230-280
Base Oil	Synthetic blend
Base Oil Viscosity	2800 cSt at 80°C
Thickener	Inorganic
Specific Gravity	1.1
Density (lb/gal)	9.5
Dropping Point (ASTM D566)	>500°F (260°C)
Flash Point	>300°F (149°C)
Temperature Range	-20°F to 450°F (-29°C to 232°C)
Resistance to Water (FTM 5415)	Pass
Resistance to Synthetic Condensate (FTM 5415 mod)	Pass
Resistance to Mineral Spirits (FTM 5415 mod)	Pass
Resistance to 20% Hexane in Mineral Spirits (FTM 5415 mod)	Pass
Resistance to Diesel Fuel (FTM 5415 mod)	Pass

DO NOT USE ON OXYGEN SERVICE.
Special packaging sizing available upon request.

SOUTH COAST PRODUCTS

P.O. Box 450109 Houston, Texas 77245 www.socousa.com
Tel: (713) 225-0048 (800) 535-5823 custserv@socousa.com

Premium

Desco Polymel 410

Catalytic Alkylation Service

Packaging Information

Item Number	Unit Size	Quantity
081372BBX	"B" stick 3/8" x 1-1/2"	72 per box
081332CBX	"C" stick 7/16" x 2-1/8"	32 per box
081328DBX	"D" stick 1/2" x 2-1/4"	28 per box
081314GBX	"G" stick 5/8" x 3-1/2"	14 per box
081316JBX	"J" stick 1-3/8" x 8-1/2"	16 per box
081312KBX	"K" stick 1-1/2" x 10-1/2"	12 per box
0813010CR	14 oz cartridge	10 per carton
0813010QB	10 lb can	
0813020WMS	20 lb pail	
0813040WMS	40 lb pail	
0813120KG	120 lb keg	
0813400DR	400 lb drum	

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