

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Identification of the substance or mixture

Product Name:	ThredOn [®] Texas Special
Product Use:	Thread compound, lubricant
Manufacturer:	South Coast Products
	20 Southbelt Industrial Dr
	Houston, TX 77047 USA
Emergency telephone number:	+1 813 248 0585, 24 hours
	Refer to code 0358
E-mail address for questions	
regarding this SDS:	janer@socousa.com

2. HAZARDS IDENTIFICATION

GHS Classification

Acute aquatic toxicity (Category 1) Chronic aquatic toxicity (Category 1)

GHS label elements

Symbol:



Signal Word: Warning Hazard statements: H411 – Very toxic to aquatic life with long lasting effects Precautionary statements: P273 – Avoid release to the environment P391 – Collect spillage P501 – Dispose of contents/container to an approved waste disposal plant

Other hazards: High pressure injection under skin is a medical emergency.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	EC no.	CAS no.	Weight %
Zinc	231-175-3	7440-66-6	3-15
Copper	231-159-6	7440-50-8	1-10



4. FIRST AID MEASURES

General: Inhalation:	If exposed or concerned, get medical attention or advice. Move exposed person to fresh air. Get medical attention if symptoms occur. No symptoms expected.
Ingestion:	Wash out mouth with water. Do not induce vomiting unless instructed to by medical personnel. Get medical attention if nausea or stomach pains occur.
Skin contact:	Remove contaminated clothing and shoes. Wash skin with soap and water. Get medical attention if irritation symptoms occur. High pressure injection under skin is a medical emergency.
Eye contact:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 5 minutes, keeping eyelids open. Get medical attention if redness or irritation persists.

5. FIRE-FIGHTING MEASURES

Suitable media:	Use dry chemical, CO ₂ , water spray (fog) or foam.
Not suitable:	Do not use water jet.
Combustion products:	Carbon monoxide, carbon dioxide, products of incomplete
	hydrocarbon combustion, copper oxides, zinc oxides.
Special protective equipment for fire-fighters:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus with a full face-piece operated in
-	positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:	Wear appropriate personal protection equipment (see section 8).
Environmental precautions:	Recover free product. Use suitable oil adsorbent and dispose of
	material in accordance with all regulations. Keep product out of sewers
	and watercourses, prevent soil penetration. Advise authorities if large
	amounts of product enters waterways or extensive land areas.

7. HANDLING AND STORAGE

Handling:	Wear appropriate personal protection equipment (see section 8). Do not eat, drink or smoke when using. Wash thoroughly after handling. Follow good hygiene and housekeeping practices.
Storage:	Store in cool dry area in original or equivalent container in accordance with all regulations. Do not expose to extreme heat or flame. Store below 65°C, away from strong oxidizers and acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

Chemical name	CAS no.	Control parameter	Basis
Copper	7440-50-8	TWA: 1 mg/m ³	ACGIH TLV



Engineering controls:	Use with adequate ventilation.
Eye/face protection:	Safety glasses. Ensure eye bath is to hand.
Hand protection:	Protective gloves if prolonged or repeated contact is unavoidable.
Skin protection:	No additional protection required beyond normal industrial attire is required.
Respiratory protection:	No special measures required.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and odor:	Dark copper semi-solid, mild odor
pH:	Not applicable, insoluble in water
Flash point:	>200°C (Cleveland open cup)
Evaporation rate:	No data
Upper flammability limit:	Not applicable
Lower flammability limit:	Not applicable
Vapor pressure:	No data
Vapor density:	No data
Relative density:	1.25
Solubility:	Insoluble in water, soluble in alcohols and petroleum distillates
Viscosity:	Cone penetration 310-340 (ASTM D-217)

10. STABILITY AND REACTIVITY

Chemical stability:	Stable
Conditions to avoid:	Extreme heat
Incompatible materials:	Strong oxidizers
Hazardous decomposition	
products:	Harmful or flammable vapors, copper oxides, zinc oxides

11. TOXICOLOGICAL INFORMATION

Potential acute health effects

Acute toxicity:	
Ingestion:	Harmful if swallowed
Skin contact:	No know effect
Inhalation:	Harmful if inhaled, but not considered significant route of entry
Irritation:	May cause mild redness and discomfort on contact with eyes
Corrosivity:	Not corrosive

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Sensitization:	Not a sensitizer
Repeated dose toxicity:	Repeated exposure may cause drying of skin from loss of skin oils
Carcinogenicity:	No ingredients listed as carcinogens

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Mutagenicity: Not mutagenic **Reproductive toxicity:** STOT repeated exposure: No effects known.

Not a reproductive toxin.

12. ECOLOGICAL INFORMATION

Ecotoxicity:

Very toxic to aquatic life with long lasting effects

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
Zinc	Pseudokirchneriella subcapitata, 96h,	Pimephales premelas 96h, LC50:	Daphnia magna, 48h, EC50: 0.139-0.908
	EC50: 0.11-0.271 mg/L	2.16-3.05 mg/L	mg/L
	Pseudokircheriella subcapitata, 72h,	Pimephales promelas, 96h, LC50:	
EC50: 0.0	EC50: 0.09-0.125 mg/L	0.211-0.269 mg/L	
		Pimephales promelas, 96h, LC50:	
		2.66 mg/L	
		Cyprinus carpio, 96h, LC50:	
		30 mg/L	
		Cyprinus carpio, 96h, LC50:	
		0.45 mg/ l	
		Cyprinus carpio, 96h, LC50:	
		7.8 mg/L	
		Onchorhynchus mykiss, 96h, LC50:	
		0.59 mg/L	
		Onchorhynchus mykiss, 96h, LC50:	
		0.59 mg/L	
		Onchorhynchus mykiss, 96h, LC50:	
		0.41 mg/L	
Copper		Pimephales promelas, 96h, LC50:	Daphnia magna, 48H EC50: 0.0318 mg/L
		0.0094 mg/L	Daphnia magna, 48H EC50: 0.036 mg/L
		Pimephales promelas, 96h, LC50:	Daphnia magna, 48H EC50: 0.055 mg/L
		0.0103 mg/L	
		Pimephales promelas, 96h, LC50:	
		0.0278 mg/L	

Persistence/degradability:	No information available		
Mobility:	No information available		
Other adverse effects:	No information available		
13. DISPOSAL CONSIDERATIONS			

Generation of waste should be avoided or minimized where possible. Empty containers may contain residue. Dispose of as hazardous waste via licensed waste disposal operator. Follow all applicable regulations.

14. TRANSPORT INFORMATION

Transport information according to ADR, RID, ADN, IMDG, ICAO, IATA

UN number:	UN3077
Proper shipping name:	Environmentally hazardous substance, solid, n.o.s. (copper)
Hazard class:	Class 9
Packing group	PGIII
Additional information:	Marine pollutant

Waste disposal:



15. REGULATORY INFORMATION

OSHA Hazards: None

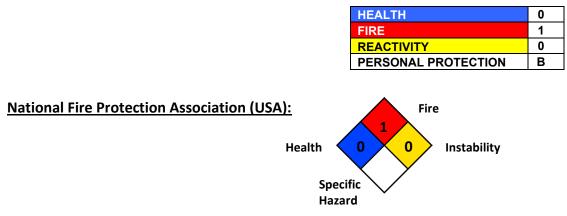
SARA 311/312 Hazard classes: None

SARA 313: Ingredients subject to reporting requirements: copper, CAS-no. 7440-50-8; zinc, CAS-No. 7440-66-6

Massachusetts Right To Know Components: copper, CAS-no. 7440-50-8; zinc, CAS-No. 7440-66-6 Pennsylvania Right To Know Components: copper, CAS-no. 7440-50-8; zinc, CAS-No. 7440-66-6 New Jersey Right To Know Components: copper, CAS-no. 7440-50-8; zinc, CAS-No. 7440-66-6 California Prop 65 Components: This product does not contain any chemicals known to the State of California to cause cancer, birth defects or any other reproductive harm.

16. OTHER INFORMATION

Hazardous Material Information System (USA):



Revision information: Original GHS compliant issue 30 July 2014. Rev 1: reviewed with no changes. Rev 2: corrected product name in Section 1. Rev 3: revised composition percentages, revised email address.

END OF SAFETY DATA SHEET